



Dart Aerospace Ltd.
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Canada

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D4971-041
Job Sheet 181955



Part No: D4971-041

Job Qty: 2 ea

Part Name: T/R Bellcrank Cover Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/14/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEET 1 IPP REV:A 13.11.19 NEW ISSUE DD VERF:JLM IPP REV:B 14.04.01 PER DWG
REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Stores/Pkg-1	6	AUG 14 2018
100	Packaging	2 pcs	9/7/18	9/7/18	0.00	0.00	Packaging1-5	6	AUG 14 2018
110	Small Fab	2 pcs	9/7/18	9/7/18	0.00	0.29	Small Fab-8	6	38
120	QC	2 pcs	9/7/18	9/7/18	0.00	0.00	QC5	6	9-89
130	Packaging	2 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2	6	9-89
140	QC21-SA	2 Ea	9/7/18	9/7/18	0.00	0.00	QC21	6	AUG 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R7	Screw	4 Ea (2 ea)	90-Start up Operation	5062018x2 5070229x8
D4971-1	T/R Bellcrank Cover	2 Ea (1 ea)	90-Start up Operation	5082459
D4972-041	Side Plate Assembly	2 Ea (1 ea)	90-Start up Operation	5088879

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R7	10 4	346	0
	D4971-1	5 2	5	0
	D4972-041	5 2	5	0



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Container No: S102019



Part: D4971-041

Job No: 181955

Serial No/Batch: S102019

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/14/18

Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					